





Lathe Machine Belt Drive (Premium)



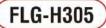


Lathe Machine Premium All Geared

All Geared Heavy & Extra Heavy Duty Lathe Machine



FLG-H267



Standards Accessories :

- Chuck Back Plate
- · Centre Adapter,
- · Tool Post Spanner
- Change Gear Set
- Dead Centres
- Motor Pully



Face Plate, Carrier Plate, Steady rest, follow rest, Taper turning turning attachment, motorised coolant pump with tank and fitting, Rear tool post with extended cross slide, Chuck back plates (Extra), and Electricals (Motor, Panel board, Wirings, Push button Switches, V-belts and fittings) Electrical Switch shaft and chip guard.

Features

- Head Stock Gears are fully indiction hardened and Teeth are profile Grinding.
- All Gear are Hardened Nitriding process.
- These lathe can satisfy the various turning requirement of a very wide range of different industries offering an affordable solution to higher machining accuracy and better surface finish.
- They have a modern style and are build to accord with both latest human engineering.
- High speed dynamically balanced spindle using the latest machine tool building technology.
- · Solid cast iron structure guranterring the rigidity of bed, need stock and saddle.







Lathe Machine Premium All Geared

Swing Over Bed (mm) 525 600 580 Swing Over Cross Slide (mm) 300 375 400 Swing In Gap (mm) 830 910 900 Length of Gap in front of Face Plate (mm) 200 200 200 Width of Bed (mm) 325 (Optional: 375) 375 375 Admin Between Centres (mm) 525/1000/1600/1900/2500/3100/3710/4320/4930 Length of Bed (mm) 1675(5-6") /2135(7") /2745(9)/3050(10")/3660(12")/4270(14")/4875(16")/5485(18")/609 MAIN SPINDLE Spindle Bore (mm) 50 79 79 Spindle Nose Diamter (mm) A2-6 A2-8 A2-8 Spindle More Taper MT-6 Spindle More Taper MT-6 Spindle More Taper Spindle Speeds No. 12 Spindle More Taper Spindle Drive Spindle Mounting Taper Roller Bearings TAIL STOCK SPINDLE Spindle Mounting Taper Roller Bearings TAIL STOCK SPINDLE Spindle More Taper MT-3 MT-4 LEADING SOCREW : MT-3 MT-4 LEADING SOCREW : MT-3 MT-4 LEADING SOCREW : MT-3 MT-4 MT-3 MT-4 MT-3 <	MODEL		FLG-H267	FLG-H305	FLG-E305
Swing Over Cross Stide (mm) 300 375 400 Swing In Gap (mm) 830 910 900 Length of Gap in front of Face Plate (mm) 200 200 200 200 Midth of Bed (mm) 325 (Optional : 375) 375 Admin Between Centres (mm) 525/1000/1600/1900/2500/3100/3710/4320/4930 Length of Bed (mm) 6575(5'-6") / 2135(7") / 2745(9)/3050(10")/3660(12")/4270(14")/4875(16")/5485(18")/609 MAIN SPINDLE 50 79 Spindle Bore (mm) A2-6 A2-8 Spindle Bore fmm) A2-6 A2-8 Spindle More Taper MT-6 Spindle Adapter Morse Taper Spindle Speeds Ro. 12 Spindle Speeds Ro. 12 Spindle Drive Spindle Boreit (mm) Taper Roller Bearings TAIL STOCK SPINDLE 50 MT-4 Spindle Dimeter (mm) 60.3 Spindle Dimeter (mm) 38.1 180 Spindle Dimeter (mm) 38.1 180 Spindle Dimeter (mm) 38.1 180 Spindle Dimeter (mm) 44 38 Thread (mm/TPI) 4 4 THREADS Nos. of Threads / Range Matric (For Fully Norton Gearbox) Inch Nos. of Threads / Range Matric (For Fully Norton Gearbox) Cross Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross	Centre Height over flat bed ways (mm)		267(10.5")	305 (12")	305 (12")
Swing In Gap (mm)	Swing Over Bed (mm)		525	600	580
Length of Gap in front of Face Plate (mm) 325 (Optional : 375) 375 375	Swing Over Cross Slide (mm)		300	375	400
Width of Bed (mm) 325 (Optional: 375) 375 Admin Between Centres (mm) 525/1000/1600/1900/2500/3100/3710/4320/4930 Length of Bed (mm) 1675(5'-6") /2135(7") / 2745(9")/3050(10")/3060(12")/4270(14")/4875(16")/5485(18")/609 MAIN SPINDLE 50 79 Spindle Bore (mm) A2-6 A2-8 Spindle Nore Taper MT-6 Spindle More Taper MT-6 Spindle Speeds No. 12 Spindle Speeds Range 30,43,55,85,115, 160,210,285,400,545,785,1060 RPM Spindle Drive Spindle Mounting TAIL STOCK SPINDLE Spindle Travel (mm) Spindle Morse Taper MT-3 Spindle Morse Taper MT-4 Spindle Morse Taper 60.3 Spindle Morse Taper MT-3 Spindle Morse Taper MT-3 Spindle Morse Taper MT-4 Spindle Morse Taper MT-3 Spindle Morse Taper MT-4 </td <td colspan="2">Swing In Gap (mm)</td> <td>830</td> <td>910</td> <td>900</td>	Swing In Gap (mm)		830	910	900
Admin Between Centres (mm) Length of Bed (mm) MAIN SPINDLE Spindle Bore (mm) Spindle Bore (mm) Spindle More Taper Spindle Speeds Range Spindle Speeds Range Spindle Mounting TAIL STOCK SPINDLE Spindle Morse Taper Spindle Morse Taper Spindle Mounting TAIL STOCK SPINDLE Spindle Morse Taper Spindle Morse Taper Spindle Mounting TAIL STOCK SPINDLE Spindle Morse Taper Spindle Morse Taper Spindle Mounting TAIL STOCK SPINDLE Spindle Morse Taper Spindle Morse Taper Spindle Morse Taper Spindle Mounting Taper Roller Bearings TAIL STOCK SPINDLE Spindle Morse Taper Spindle Morse Taper Spindle Morse Taper Spindle Morse Taper TAIL STOCK SPINDLE Spindle Morse Taper Spindle Morse Taper TAIL STOCK SPINDLE Spindle Mounting Taper Roller Bearings TAIL STOCK SPINDLE Spindle Morse Taper TAIL STOCK SPINDLE Spindle Mounting Taper Roller Bearings TAIL STOCK SPINDLE TAIL STOCK SPINDLE Spindle Morse Taper TAIL STOCK SPINDLE Spindle Morse Taper MT-4 180 3	Length of Gap in front of Face Plate (mm)		200	200	200
Length of Bed (mm) MAIN SPINDLE Spindle Bore (mm) Spindle Nose Diamter (mm) Spindle Nore Taper Spindle Speeds No. Spindle Speeds No. Spindle Speeds Range Spindle Mounting TAIL STOCK SPINDLE Spindle Diameter (mm) Spindle Diameter (mm) Spindle More Taper Spindle Mounting Taper Roller Bearings TAIL STOCK SPINDLE Spindle Mores Taper Spindle Mores Taper Spindle Mounting Taper Roller Bearings TAIL STOCK SPINDLE Spindle Diameter (mm) Spindle Diameter (mm) Spindle Mores Taper Spindle Speeds / 8 ange S	Width of Bed (mm)		325 (Optional : 375) 375		
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Spindle Speeds Range 30,43,55,85,115, 160,210,285,400,545,785,1060 RPM	Spindle Adapter Morse Taper		MT4		
Spindle Drive Spindle Mounting Taper Roller Bearings TAIL STOCK SPINDLE 60.3 Spindle Diameter (mm) 38.1 180 Spindle Morse Taper 110 MT-4 LEADING SCREW : 25.4 38 Daimeter (mm) 4 4 Thread (mm/TPI) 4 4 THREADS Nos. of Threads / Range Matric 17 / 0.5 m.m. to 15 m.m pitch (Without Norton Gearbox) Inch 40 / 2 to 6 TPI FEEDS Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal	Spindle Speeds No.		12		
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TAIL STOCK SPINDLE Spindle Diameter (mm) Spindle Travel (mm) Spindle Morse Taper LEADING SCREW: Daimeter (mm) Thread (mm/TPI) THREADS Nos. of Threads / Range (Without Norton Gearbox) Nos. of Threads / Range Matric (For Fully Norton Gearbox) Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Nos. of Feeds / Range Longitudinal	Spindle Drive				
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Spindle Travel (mm) 38.1 180 Spindle Morse Taper MT-3 MT-4 LEADING SCREW : Daimeter (mm) 25.4 38 Thread (mm/TPI) 4 THREADS Nos. of Threads / Range (Without Norton Gearbox) Inch Nos. of Threads / Range (For Fully Norton Gearbox) Inch 17 / 0.5 m.m. to 15 m.m pitch FEEDS 40 / 2 to 6 TPI Nos. of Feeds / Range (For Fully norton Gearbox) Cross Cross Nos. of Feeds / Range (Longitudinal (For Fully norton Gearbox) Cross Cross Nos. of Feeds / Range (Longitudinal (For Fully norton Gearbox) Cross Cross Nos. of Feeds / Range (Longitudinal (For Fully norton Gearbox) Cross Cross	TAIL STOCK SPINDLE				
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LEADING SCREW: Daimeter (mm) Thread (mm/TPI) THREADS Nos. of Threads / Range Matric (Without Norton Gearbox) Inch Nos. of Threads / Range Matric (For Fully Norton Gearbox) Inch FEEDS Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal Thread (mm/TPI) 4 THREADS 17 / 0.5 m.m. to 15 m.m pitch 40 / 2 to 6 TPI THREADS AU / 2 to 6 TPI THREADS THREADS THREADS AU / 2 to 6 TPI THREADS THREA	Spindle Morse Taper			MT-4	
Thread (mm/TPI) THREADS Nos. of Threads / Range Matric (Without Norton Gearbox) Inch Nos. of Threads / Range Matric (For Fully Norton Gearbox) Inch FEEDS Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal Longitudinal 40 / 0.666 to 2 m.m0 / rev of spindle	LEADING SCREW:				
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Nos. of Threads / Range (Without Norton Gearbox) Inch Nos. of Threads / Range Matric 17 / 0.5 m.m. to 15 m.m pitch (For Fully Norton Gearbox) Inch 40 / 2 to 6 TPI FEEDS Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal 40 / 0.666 to 2 m.m0 / rev of spindle	22 - 23 - 24 - 24 - 24 - 24 - 24 - 24 -			4	
(Without Norton Gearbox) Inch Nos. of Threads / Range Matric 17 / 0.5 m.m. to 15 m.m pitch (For Fully Norton Gearbox) Inch 40 / 2 to 6 TPI FEEDS Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal 40 / 0.666 to 2 m.m0 / rev of spindle	THREADS				
Nos. of Threads / Range Matric 17 / 0.5 m.m. to 15 m.m pitch (For Fully Norton Gearbox) Inch 40 / 2 to 6 TPI FEEDS Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal 40 / 0.666 to 2 m.m0 / rev of spindle	Nos. of Threads / Range	Matric			
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FEEDS Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal 40 / 0.666 to 2 m.m0 / rev of spindle	Nos. of Threads / Range	Matric	17 / 0.5 m.m. to 15 m.m pitch		
Nos. of Feeds / Range Longitudinal (For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal 40 / 0.666 to 2 m.m0 / rev of spindle	(For Fully Norton Gearbox)	Inch	40 / 2 to 6 TPI		
(For Fully norton Gearbox) Cross Nos. of Feeds / Range Longitudinal 40 / 0.666 to 2 m.m0 / rev of spindle	FEEDS				
Nos. of Feeds / Range Longitudinal 40 / 0.666 to 2 m.m0 / rev of spindle	Nos. of Feeds / Range	Longitudinal			
	(For Fully norton Gearbox)	Cross			
(For Fully norton Gearbox) Cross 40 / 0.0165 to 5.m.m / rev of spindle	Nos. of Feeds / Range	Longitudinal	40 / 0.666 to 2 m.m0 / rev of spindle		pindle
	(For Fully norton Gearbox) Cross		40 / 0.0165 to 5.m.m / rev of spindle		
Floor Space Occupied (mm) 2200, 2660, 3140, 3500, 4110, 4720, 5330, 5940, 6550 x 1450 2300,2760,3240,3600,4210,4820,5430,6	Floor Space Occupied (mm)		2200, 2660, 3140, 3500, 4110, 4720), 5330, 5940, 6550 x 1450	2300,2760,3240,3600,4210,4820,5430,6040,6650x15
Approx Net Weight in Kgs. Net 1450,1500,1650,1900,2050,2350,2700,3000,3300 1650/1700/1850/2100/2350/2650/3000/2	Approx Net Weight in Kgs. Net		1450,1500,1650,1900,2050,2	350,2700,3000,3300	1650/1700/1850/2100/2350/2650/3000/3300/3600
Gross 1750,1900,2150,2450,2650,2950,3400,3800,4200 1950/2100/2350/2650/2950/3250/3700/		Gross	1750,1900,2150,2450,2650,2	950,3400,3800,4200	1950/2100/2350/2650/2950/3250/3700/4100/4500
Approx Case Dimension (mm) 2400x1300x1600/2850x1300x1600/3350x1300x1600/3350x1300x1600/3700x1300x1600/4300x1300x1600/5000x1300x1600/550	Approx Case Dimension (mn	n)	2400x1300x1600 /2850x1300x1600/3350x1300x	600/3350x1300x1600/3700x1300x160	0/4300x1300x1600/5000x1300x1600/5500x1300x16
Electrical: Electric Motor of 1 H.P. / 0.75 k.w. Phase, 50Hz, 440V., 1140 RPM with Reverse - Forward switch, V-Belt, Electrical Wiring	Electrical:		Electric Motor of 1 H.P. / 0.75 k.w. Phase, 50Hz, 440V., 1140 RPM with Reverse - Forward switch, V-Belt, Electrical Wirings and Fitti		